

## Step Study Assignments Participant's Guide 4

As you read and study, highlight with a highlighter, pen or pencil significant statements, thoughts, and ideas. Be prepared to share them in Step Study.

### **Lesson 19 - Crossroads**

Celebrate Recovery Bible:

Read *Principle Seven*: Pages xxxv-xxxviii

Read *Crossroads Lesson*: Pages 975 (T), 1566 (E), 1143 (N)

Read *Daily Devotional Day 18 - Crossroads*: Pages 1658 - 1659

Answer *Take a Look* questions: Page 1629

Participant's Guide:

Review *Lesson 19 - Crossroads*: Pages 15 - 16

Answer *Write About It* questions: Pages 17 - 26

### **Lesson 20 - Daily Inventory**

Celebrate Recovery Bible:

Read *Principle Seven*: Pages xxxv-xxxviii

Read *Daily Inventory Lesson*: Page 1182

Read *Daily Devotional Day 19 - Daily Inventory*: Pages 1660 - 1661

Answer *Take a Look* questions: Page 1661

Participant's Guide:

Review *Lesson 20 - Daily Inventory*: Pages 27 - 29

Answer *Write About It* questions: Pages 29 - 32

Review *Principle 7A Verses*: Page 33

### **Lesson 21 - Relapse**

Celebrate Recovery Bible:

Read *Principle Seven*: Pages xxxv-xxxviii

Read *Relapse Lesson*: Pages 1230 (R), 1424 (E), 1507 (L), 674 (A), 1494 (P), 1495 (S), 1506 (E)

Read *Daily Devotional Day 20 - Relapse*: Pages 1662 - 1663

Answer *Take a Look* questions: Page 1663

Participant's Guide:

Review *Lesson 21 - Relapse*: Pages 34 - 37

Answer *Write About It* questions: Pages 37 - 40

## **Lesson 22 - Gratitude**

Celebrate Recovery Bible:

Read *Principle Seven*: Pages xxxv-xxxviii

Read *Gratitude Lesson*: Pages 719, 1501, 1544, 710

Read *Daily Devotional Day 21 - Gratitude*: Pages 1664 - 1665

Answer *Take a Look* questions: Page 1665

Participant's Guide:

Review *Lesson 22 - Gratitude*: Pages 41 - 42

Answer *Write About It* questions: Pages 43 - 45

Review *Principle 7B Verses*: Page 46

## **Lesson 23 - Give**

Celebrate Recovery Bible:

Read *Principle Eight*: Pages xxxix-xli

Read *Give Lesson*: Pages 1413 (G), 796 (I), 1450 (V), 1570 (E)

Read *Daily Devotional Day 22 - Give*: Pages 1666 - 1667

Answer *Take a Look* questions: Page 1667

Participant's Guide:

Review *Lesson 23 - Give*: Pages 48 - 50

Answer *Write About It* questions: Pages 50 - 52

## **Lesson 24 - Yes**

Celebrate Recovery Bible:

Read *Principle Eight*: Pages xxxix-xli

Read *Yes Lesson*: Pages 1471 (Y), 1512 (E), 1337 (S)

Read *Daily Devotional Day 23 - Yes*: Pages 1668 - 1669

Answer *Take a Look* questions: Page 1669

Participant's Guide:

Review *Lesson 24 - Yes*: Pages 53 - 55

Answer *Write About It* questions: Pages 55 - 57

Review *Principle 8 Verses*: Pages 58 - 59

## **Lesson 25 - Seven Reasons We Get Stuck**

Celebrate Recovery Bible:

Read *Daily Devotional Day 24 - Stuck*: Pages 1670 - 1671

Answer *Take a Look* questions: Page 1671

Participant's Guide:

Review *Lesson 25 - Seven Reasons We Get Stuck*: Pages 60 - 62

Review *Afterword*: Page 63